



Figure 4. Deviation plot for ultrasonic speed u .

ultrasonic speeds are strongly dependent upon pressure close to the saturated vapor pressure especially at high temperature. This tendency is similar to that of other thermodynamic properties, i.e., the pVT relation (2) and isobaric heat capacity (4).

From the coefficients for eq 2, the speed in the liquid phase u_p at the vapor pressure p_s was calculated, and the results are also shown in Table II with the p_s derived from the equation reported in ref 14. Sakiades and Costes (15) estimated the additivity coefficient B from molecular structural considerations using the experimental u values, and calculated the value of speed u by Rao's equation (16) [$u = (B\rho/M)^3$, where ρ = density, M = molecular weight]. It is well-known that this method can be adapted conveniently to some organic liquids at atmospheric pressure. Kokernak and Feldman (12) measured the ultrasonic speed in the liquid phase of dichlorodifluoromethane (R12), and calculated the B value for the fluorine atom. From this value and the B values of other atoms estimated by Sakiades and Costes, the speeds in some liquids including fluorinated hydrocarbons were estimated. According to their report, the u value in the liquid phase of dichlorotetrafluoroethane (R114) at 298.15 K was 478.5 m·s⁻¹. However,

this value is lower by about 15% than that obtained by eq 2 in this work. The vapor pressures are 0.6516 MPa for R12 (17) and 0.2144 MPa for R114 (14) at 298.15 K. In ref 12, the ultrasonic speed in R114 was obtained by using the additivity coefficients of fluorine atom taken from the u value in R12, which has a different vapor pressure from that for R114. Thus, a large discrepancy in ultrasonic speed would be expected between these two refrigerants. It may be presumed that application of this theoretical method to predict the ultrasonic speed in refrigerants is unreasonable. Consequently, direct measurements of ultrasonic speed in the liquid phase of individual refrigerants are expected to continue in the future.

Registry No. R114, 76-14-2.

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Viscosities, Densities, and Activation Energies of Viscous Flow of the Ternary Systems *n*-Hexane–Benzyl Alcohol–Toluene, *n*-Hexane–Benzyl Alcohol–Chlorobenzene, and *n*-Hexane–Benzyl Alcohol–1-Hexanol and Their Partially Miscible Binary Subsystem *n*-Hexane–Benzyl Alcohol at 30, 40, 50, and 60 °C

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Mixture viscosities and densities of the partially miscible ternary systems of toluene, chlorobenzene, and 1-hexanol with their partially miscible binary subsystem *n*-hexane–benzyl alcohol were measured at 30, 40, 50, and 60 °C. Activation enthalpies and entropies for viscous flow have been obtained and their variations with composition have been discussed.

Introduction

Viscosities and activation energies of viscous flow of several binary as well as ternary mixtures, reported by us earlier (1–5), dealt with systems which are completely miscible in the temperature range studied. Herein are results of our similar investigation of the partially miscible ternary systems *n*-hexane (1)–benzyl alcohol (2)–toluene (3), *n*-hexane, (1)–benzyl alcohol (2)–chlorobenzene (3), and *n*-hexane (1)–benzyl alcohol (2)–1-hexanol (3) and their partially miscible binary subsystem *n*-hexane (1)–benzyl alcohol (2) at 30, 40, 50, and 60 °C.

Experimental Section

Materials. Liquids used were the same as in the previous studies (1–5). However, their purity, after fractional distillation

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Table I. Comparison of the Experimental and Literature Values of the Densities, Viscosities, and Refractive Indices for the Ternary Components Used

parameter	$t, ^\circ\text{C}$	<i>n</i> -hexane	toluene	chlorobenzene	1-hexanol	benzyl alcohol
$\rho, \text{g mL}^{-1}$	25	0.6549 (0.65481) ^a	0.8623 (0.86231) ^a	1.1011 (1.1011) ^b	0.8160 (0.81590) ^a	1.0413 (1.04127) ^a
η, cP	25	0.299 (0.2985) ^a	0.552 (0.5516) ^a	0.758 (0.7580) ^b	4.59 (4.5920) ^a	4.648 ^d (4.650) ^a
n_D	25	1.37225 (1.37226) ^a	1.49415 (1.49413) ^a	1.52165 (1.52160) ^c	1.41610 (1.41610) ^a	1.53840 (1.53837) ^a
M		86.178 ^a	92.142 ^a	112.56 ^a	102.178 ^a	108.141 ^a

^aReference 11. ^bReference 12. ^cReference 13. ^dAt 30 °C.

Table II. Experimental Densities ρ_m and Viscosities η_m and Corresponding Values of the Enthalpy of Activation ΔH_m^\ddagger and Entropy of Activation ΔS_m^\ddagger for Data Points in the Miscible Region of the Ternary System *n*-Hexane (1)-Benzyl Alcohol (2)-Toluene (3) at Different Temperatures

X_1	X_2	$t, ^\circ\text{C}$	$\rho_m, \text{g mL}^{-1}$	η_m, cP	$\Delta H_m^\ddagger, \text{cal mol}^{-1}$	$\Delta S_m^\ddagger, \text{cal mol}^{-1} \text{K}^{-1}$
0.0487	0.3508	30	0.9121	0.9421	3576.6	+0.813
		40	0.9075	0.8064	2940.8	-1.30
		50	0.9018	0.6759	2384.4	-2.97
0.1151	0.4183	60	0.8970	0.5894	1828.0	-4.60
		30	0.9085	1.017	4132.9	+2.48
		40	0.9038	0.8606	3497.1	+0.33
0.1671	0.2763	50	0.8969	0.7207	2781.8	-1.89
		60	0.8929	0.6307	2145.9	-3.81
		30	0.8703	0.7243	3020.3	-0.554
0.2179	0.5754	40	0.8659	0.6281	2861.3	-1.11
		50	0.8584	0.5432	2781.8	-1.37
		60	0.8525	0.4849	2622.9	-1.89
0.2889	0.6482	30	0.9129	1.337	4530.4	+3.21
		40	0.9082	1.095	4132.9	+1.86
		50	0.9023	0.9064	3656.1	+0.332
0.3455	0.5053	60	0.8996	0.7729	3179.2	-1.13
		30	0.9085	1.502	4609.9	+3.22
		40	0.9036	1.239	4132.9	+1.58
0.4065	0.1574	50	0.9009	0.9970	3735.6	+0.371
		60	0.8976	0.8451	3338.2	-0.849
		30	0.8704	1.046	3338.3	-0.289
0.4843	0.2280	40	0.8648	0.8841	3099.7	-1.08
		50	0.8574	0.7323	2781.8	-2.02
		60	0.8528	0.6504	2543.4	-2.77
0.5476	0.0696	30	0.7927	0.4985	3020.3	+0.073
		40	0.7885	0.4475	2702.3	-1.06
		50	0.7845	0.3926	2384.4	-2.06
0.4780	0.2251	60	0.7810	0.3497	1987.0	-3.25
		30	0.7921	0.5404	2622.9	-1.42
		40	0.7873	0.4833	2463.9	-1.99
0.5382	0.0684	50	0.7799	0.4165	2145.9	-2.94
		60	0.7760	0.3749	1987.0	-3.42
		30	0.7543	0.4044	1907.5	-3.23
0.2880	0.6464	40	0.7480	0.3787	1987.0	-3.01
		50	0.7415	0.3309	1987.0	-3.01
		60	0.7341	0.2977	2066.5	-2.77

and drying, was rechecked by measuring their densities, viscosities, and refractive indices at 25 ± 0.1 °C. The mean of the values from several experiments agreed with the corresponding literature values within allowable limits (Table I) in each case. Redistilled, deionized, and degassed water showing electrical conductivity less than 7.0×10^{-7} mhos cm^{-1} was used for calibrating the pycnometers for density measurements.

Experimental Measurements. Ternary liquid mixtures in the miscible region of each system were prepared by weight as before (3, 4) by using a chemical balance with an accuracy of 0.0001 g. For preparing ternary liquid mixtures saturated with an immiscible component, appropriate quantities of the

Table III. Experimental Densities ρ_m and Viscosities η_m and Corresponding Values of the Enthalpy of Activation ΔH_m^\ddagger and Entropy of Activation ΔS_m^\ddagger for Data Points in the Miscible Region of the Ternary System *n*-Hexane (1)-Benzyl Alcohol (2)-Chlorobenzene (3) at Different Temperatures

X_1	X_2	$t, ^\circ\text{C}$	$\rho_m, \text{g mL}^{-1}$	η_m, cP	$\Delta H_m^\ddagger, \text{cal mol}^{-1}$	$\Delta S_m^\ddagger, \text{cal mol}^{-1} \text{K}^{-1}$
0.0474	0.3414	30	1.056	1.132	3815.0	+1.29
		40	1.052	0.9617	3338.2	-0.322
		50	1.047	0.8136	2861.3	-1.80
0.1127	0.4096	60	1.042	0.7091	2384.4	-3.24
		30	1.019	1.178	3974.0	+1.70
		40	1.016	0.9952	3656.1	+0.595
0.1630	0.2694	50	1.009	0.8308	3338.2	-0.404
		60	1.006	0.7239	3020.2	-1.40
		30	1.002	0.8984	3179.2	-0.405
0.2158	0.5700	40	0.9974	0.7747	2940.8	-1.22
		50	0.9909	0.6496	2702.3	-1.91
		60	0.9865	0.5751	2463.9	-2.64
0.2880	0.6464	30	0.9607	1.406	4450.9	+2.87
		40	0.9549	1.178	3894.5	+0.963
		50	0.9489	0.9565	3338.2	-0.743
0.3432	0.5019	60	0.9425	0.8219	2781.8	-2.44
		30	0.9246	1.547	4768.8	+3.70
		40	0.9191	1.280	4212.4	+1.78
0.3986	0.1543	50	0.9135	1.039	3735.6	+0.292
		60	0.9080	0.8869	3179.2	-1.43
		30	0.9046	1.108	3974.0	+1.71
0.4780	0.2251	40	0.8984	0.9399	3656.1	+0.588
		50	0.8928	0.7894	3338.2	-0.424
		60	0.8870	0.6849	3020.2	-1.42
0.5382	0.0684	30	0.8870	0.6849	3020.2	-1.42
		40	0.8876	0.5149	2463.9	-2.05
		50	0.8818	0.4551	2066.5	-3.29
0.2880	0.6464	60	0.8765	0.4121	1748.6	-4.25
		30	0.8545	0.6079	2861.3	-0.837
		40	0.8501	0.5389	2543.4	-1.93
0.5382	0.0684	50	0.8427	0.4663	2225.4	-2.89
		60	0.8360	0.4176	1987.0	-3.61
		30	0.8351	0.4615	2225.4	-2.42
0.2880	0.6464	40	0.8274	0.4167	2145.9	-2.72
		50	0.8195	0.3667	2066.5	-2.94
		60	0.8140	0.3368	1987.0	-3.22

pure liquids were taken in a thoroughly cleansed and dried separatory funnel and a closed rubber tube was put over its outlet to keep out the thermostat liquid. The separatory funnel was then placed in a thermostat set at 30 °C, with frequent shaking. After the contents came to equilibrium, sufficient time was permitted for complete phase separation. Then an ~ 0.3 - μL sample (6, 7) was withdrawn from the desired phase by using a microliter syringe and quickly injected in the column of a gas chromatograph for chromatographic analyses (7) of the phase composition. While samples from the heavier phase are withdrawn, the microsyringe, with its plunger down, was inserted quickly in it and small quantities of the mixture were

Table IV. Experimental Densities ρ_m and Viscosities η_m and Corresponding Values of the Enthalpy of Activation ΔH_m^\ddagger and Entropy of Activation ΔS_m^\ddagger for Data Points in the Miscible Region of the Ternary System *n*-Hexane (1)-Benzyl Alcohol (2)-1-Hexanol (3) at Different Temperatures

X_1	X_2	$t, ^\circ\text{C}$	$\rho_m, \text{g mL}^{-1}$	η_m, cP	$\Delta H_m^\ddagger, \text{cal mol}^{-1}$	$\Delta S_m^\ddagger, \text{cal mol}^{-1} \text{K}^{-1}$
0.0534	0.3845	30	0.8840	3.165	8345.4	+13.9
		40	0.8809	2.493	6676.3	+8.22
		50	0.8773	1.853	5007.2	+2.97
0.1235	0.4489	60	0.8729	1.476	3338.2	-2.07
		30	0.8881	2.608	5166.2	+3.88
		40	0.8846	2.038	4689.3	+2.29
0.1819	0.3007	50	0.8809	1.579	4212.4	+0.848
		60	0.8777	1.275	3735.6	-0.558
		30	0.8464	2.145	4927.8	+3.42
0.2246	0.5933	40	0.8434	1.705	4450.9	+1.82
		50	0.8386	1.324	4033.6	+0.583
		60	0.8344	1.097	3576.6	-0.803
0.2915	0.6543	30	0.9044	1.987	4530.4	+2.37
		40	0.9001	1.591	4371.4	+1.82
		50	0.8936	1.264	4132.9	+1.09
0.3532	0.5166	60	0.8879	1.045	3974.0	+0.592
		30	0.9129	1.754	4371.4	+2.13
		40	0.9084	1.426	3974.0	+0.795
0.4342	0.1680	50	0.9016	1.132	3576.6	-0.385
		60	0.8955	0.9579	3179.2	-1.59
		30	0.8657	1.369	3576.6	-0.077
0.5055	0.2381	40	0.8611	1.137	3735.6	+0.413
		50	0.8558	0.9255	3815.1	+0.686
		60	0.8510	0.7902	3974.0	+1.11
0.5799	0.0739	30	0.7787	1.025	3576.6	+0.357
		40	0.7736	0.8529	3656.1	+0.586
		50	0.7674	0.7016	3656.1	+0.596
0.9699	0.9699	60	0.7619	0.5821	3735.6	+0.852
		30	0.7807	0.8589	3179.2	-0.584
		40	0.7774	0.7324	3099.7	-0.865
0.9799	0.9799	50	0.7706	0.6099	3059.9	-0.948
		60	0.7644	0.5224	3020.2	-1.06
		30	0.7377	0.6861	3815.0	+1.90
0.9899	0.9899	40	0.7314	0.5799	3179.2	-0.222
		50	0.7258	0.5029	2384.4	-2.73
		60	0.7208	0.4490	1748.6	-4.65

sucked in and released after short intervals several times in order to avoid any contamination with the lighter phase. All precautions were taken to obtain sharp chromatograms and a standard technique (β) was adopted to determine the component concentrations of the samples from the peak areas. Component concentrations, so determined, when plotted on a triangular composition diagram, represent a data point on the binodal curve (θ) for the corresponding ternary system. A CIC India Model AC 1-TC gas chromatograph was used.

A thoroughly cleansed, dried, and calibrated Ostwald viscometer was used for viscosity measurements and the experimental procedure adopted remained the same as described elsewhere (1-5, 10). Care was taken to keep the viscometer limbs vertical within 0.5° and limit the standard deviation for the time of flow within 0.1%. A Weld-type pycnometer of capacity about 25 mL was employed for density measurements (10), and distilled conductivity grade water with $0.99707 \text{ g mL}^{-1}$ as its density at 25°C was used as reference liquid for calibration.

All the experimental measurements were carried out in a Toshniwal GL-15 precision thermostat. Bath temperatures were set and monitored to 0.01°C with a Beckmann thermometer which had been standardized with a certified thermometer. For each measurement, sufficient time was allowed for thermal equilibrium to be attained and care was taken to minimize evaporation and limit the fluctuation in bath temperature within $\pm 0.1^\circ\text{C}$. The measured viscosities and densities were considered significant to four figures.

Table V. Experimental Densities ρ_m and Viscosities η_m and Corresponding Values of the Enthalpy of Activation ΔH_m^\ddagger and Entropy of Activation ΔS_m^\ddagger for Data Points in the Miscible Region of the Binary System *n*-Hexane (1)-Benzyl Alcohol (2) at Different Temperatures

X_1	$t, ^\circ\text{C}$	$\rho_m, \text{g mL}^{-1}$	η_m, cP	$\Delta H_m^\ddagger, \text{cal mol}^{-1}$	$\Delta S_m^\ddagger, \text{cal mol}^{-1} \text{K}^{-1}$	
Binary Rich in Benzyl Alcohol						
0.0000	30	1.043	4.609	5394.7	+3.74	
		40	1.034	3.328		
		50	1.027	2.539		
0.0312	30	1.019	1.997			
		40	1.026	4.044	5098.2	+2.97
		50	1.018	3.013		
0.0645	30	1.011	3.832	4967.5	+2.71	
		40	1.004	2.754		
		50	0.9965	2.173		
0.0976	30	0.9888	1.712			
		40	0.9965	3.350	4922.7	+2.75
		50	0.9893	2.394		
0.1313	30	0.9816	1.974			
		40	0.9743	1.594		
		50	0.9826	3.119	4813.5	+2.58
0.1653	30	0.9751	2.256			
		40	0.9675	1.790		
		50	0.9603	1.465		
0.2056	30	0.9679	2.649	4490.6	+1.77	
		40	0.9602	2.004		
		50	0.9529	1.616		
0.2550 ^a	30	0.9462	1.349			
		40	0.9506	2.328	4126.2	0.790
		50	0.9434	1.827		
0.8792 ^a	30	0.9362	1.455			
		40	0.9282	1.291		
		50	0.9295	1.972	3665.7	-0.429
0.9550	30	0.9225	1.615			
		40	0.9176	1.327		
		50	0.9126	1.113		
Binary Rich in <i>n</i> -Hexane						
0.9699	30	0.6984	0.3644	1399.6	-4.84	
		40	0.6899	0.3351		
		50	0.6805	0.3066		
0.9799	30	0.6710	0.2825			
		40	0.6733	0.3264	1630.6	-3.89
		50	0.6650	0.3024		
0.9899	30	0.6556	0.2680			
		40	0.6458	0.2456		
		50	0.6684	0.3195	1562.1	-4.072
0.9979	30	0.6600	0.2996			
		40	0.6505	0.2619		
		50	0.6407	0.2381		
1.0000	30	0.6648	0.3115	1541.6	-4.103	
		40	0.6571	0.2915		
		50	0.6472	0.2575		
0.9899	30	0.6374	0.2365			
		40	0.6620	0.3034	1456.7	-4.337
		50	0.6535	0.2835		
0.9899	30	0.6439	0.2541			
		40	0.6340	0.2330		
		50	0.6588	0.2935	1358.4	-4.603
0.9899	30	0.6502	0.2735			
		40	0.6405	0.2505		
		50	0.6305	0.2301		

^a Binary saturated at 30°C .

Results and Discussion

Experimental viscosity-composition-temperature data for mixture compositions in the miscible region at $30, 40, 50,$ and 60°C are listed in Tables II-V. Similar data for mixture compositions which fall on the binodal curves at 30°C and in the miscible region at $40, 50$ and 60°C are listed in Tables

Table VI. Experimental Densities ρ_m and Viscosities η_m and Corresponding Values of the Enthalpy of Activation ΔH_m^\ddagger and Entropy of Activation ΔS_m^\ddagger for Data Points Which Fall on the Binodal Curve at 30 °C and in the Miscible Region at 40, 50, and 60 °C of the Ternary System *n*-Hexane (1)-Benzyl Alcohol (2)-Toluene (3)

X_1	X_2	$t, ^\circ\text{C}$	$\rho_m, \text{g mL}^{-1}$	η_m, cP	$\Delta H_m^\ddagger, \text{cal mol}^{-1}$	$\Delta S_m^\ddagger, \text{cal mol}^{-1} \text{K}^{-1}$
0.3306	0.6043	30	0.8855	1.443	4371.4	+2.48
		40	0.8770	1.198	3735.6	+0.347
		50	0.8715	0.9889	3199.1	-1.32
0.4672	0.4288	60	0.8640	0.8373	2543.4	-3.28
		30	0.8270	0.9325	3854.8	+1.58
		40	0.8207	0.0121	3179.2	-0.726
0.6099	0.2755	50	0.8135	0.6923	2384.4	-3.20
		60	0.8059	0.6163	1748.6	-5.12
		30	0.7691	0.5872	6517.4	+11.2
0.6954	0.2093	40	0.7617	0.5200	4212.4	+3.38
		50	0.7526	0.4609	2384.4	-2.48
		60	0.7417	0.4311	556.4	-8.08
0.8267	0.1429	30	0.7455	0.5186	2702.3	-1.16
		40	0.7386	0.4553	2265.2	-2.60
		50	0.7302	0.4103	1748.6	-4.24
0.2883	0.6944	60	0.7224	0.3730	1430.6	-5.20
		30	0.6974	0.3656	2384.4	-1.60
		40	0.6894	0.3302	1589.6	-4.22
0.8149	0.1215	50	0.6818	0.3023	1072.9	-5.82
		60	0.6733	0.2833	794.8	-6.66
		30	0.9277	1.734	3576.6	-0.429
0.2722	0.6929	40	0.9195	1.489	3497.1	-0.785
		50	0.9116	1.215	3417.6	-1.00
		60	0.9034	1.019	3338.2	-1.23
0.7576	0.1544	30	0.7072	0.3932	3497.1	+1.95
		40	0.6994	0.3423	2066.5	-2.73
		50	0.6906	0.3163	1231.9	-5.38
0.3124	0.6201	60	0.6838	0.2977	1112.7	-5.76
		30	0.9234	1.713	3974.0	+0.887
		40	0.9206	1.430	3735.6	+0.053
0.5203	0.4189	50	0.9132	1.203	3576.6	-0.482
		60	0.9055	1.006	3417.6	-0.958
		30	0.7236	0.4752	2821.5	-0.598
0.3599	0.6106	40	0.7172	0.4181	2781.8	-0.785
		50	0.7129	0.3705	2622.8	-1.34
		60	0.7047	0.3192	2543.4	-1.56
0.8353	0.1581	30	0.9049	1.474	4609.8	+3.26
		40	0.8973	1.265	3894.5	+0.79
		50	0.8900	1.076	3576.6	-0.292
0.3001	0.6751	60	0.8829	0.8599	3536.9	-0.316

VI-VIII. In order to calculate the free energy of activation, ΔG^\ddagger , of the viscous flow in a liquid mixture, the Eyring equation was used in the following form

$$\eta_m = (hN/V_m) \exp(\Delta G_m^\ddagger/RT) \quad (1)$$

with

$$V_m = \sum X_i M_i / \rho_m \quad (2)$$

$$\Delta G_m^\ddagger = \Delta H_m^\ddagger - T \Delta S_m^\ddagger \quad (3)$$

where ρ_m is the mixture density at T K, M_i is the molecular weight of the mixture component i , while ΔH_m^\ddagger and ΔS_m^\ddagger are the enthalpy and the entropy of activation of viscous flow, respectively. The remaining symbols have been defined earlier. Incorporating eq 3 in eq 1 and plotting $\ln(\eta_m V_m)$ against $1/T$ for each ternary system studied, it was found that the plots show a curvature which indicates that ΔH_m^\ddagger values are not altogether temperature-invariant. As such, the $\Delta H_m^\ddagger(T)$ values were obtained from the slopes of the curves at corresponding T . However, in the case of the partially miscible binary system *n*-hexane (1)-benzyl alcohol (2), similar $\ln(\eta_m V_m)$ vs. $1/T$ plots are linear, showing that ΔH_m^\ddagger as calculated from the corresponding slope for this system is constant in the temperature range studied. The value of ΔH_m^\ddagger so obtained, together with

Table VII. Experimental Densities ρ_m and Viscosities η_m and Corresponding Values of the Enthalpy of Activation ΔH_m^\ddagger and Entropy of Activation ΔS_m^\ddagger for Data Points Which Fall on the Binodal Curve at 30 °C and in the Miscible Region at 40, 50, and 60 °C of the Ternary System *n*-Hexane (1)-Benzyl Alcohol (2)-Chlorobenzene (3)

X_1	X_2	$t, ^\circ\text{C}$	$\rho_m, \text{g mL}^{-1}$	η_m, cP	$\Delta H_m^\ddagger, \text{cal mol}^{-1}$	$\Delta S_m^\ddagger, \text{cal mol}^{-1} \text{K}^{-1}$
0.3883	0.5499	30	0.8742	1.267	6080.2	+8.35
		40	0.8669	0.9706	5007.2	+4.79
		50	0.8594	0.7899	3974.0	+1.49
0.5568	0.3535	60	0.8518	0.6677	2861.3	-1.90
		30	0.8075	0.7191	4530.4	+4.27
		40	0.8009	0.5931	3874.7	+2.07
0.5578	0.3624	50	0.7931	0.5034	3179.2	-0.167
		60	0.7850	0.4249	2543.4	-2.05
		30	0.8066	0.7949	4768.8	+4.86
0.7731	0.1831	40	0.7992	0.6113	3974.0	+2.32
		50	0.7912	0.5285	3338.2	+0.232
		60	0.7825	0.4502	2702.3	-1.69
0.3494	0.6171	30	0.7308	0.4645	3815.0	+2.68
		40	0.7235	0.3808	2702.3	-0.902
		50	0.7152	0.3400	2225.4	-2.43
0.8088	0.1590	60	0.7074	0.3036	2066.5	-2.91
		30	0.9019	1.443	3974.0	+1.02
		40	0.8992	1.204	3735.6	+0.361
0.2841	0.6933	50	0.8932	0.9997	3656.1	+0.102
		60	0.8851	0.8254	3576.6	-0.113
		30	0.7111	0.3982	3020.2	-0.162
0.3599	0.6106	40	0.7039	0.3498	2781.8	-0.505
		50	0.6954	0.3194	2503.6	-1.49
		60	0.6879	0.2820	1589.6	-4.23
0.3001	0.6751	30	0.9207	1.699	3894.5	+0.615
		40	0.9153	1.397	3815.0	+0.327
		50	0.9093	1.159	3735.6	+0.061
0.3001	0.6751	60	0.9016	0.9345	3616.3	-0.232

Table VIII. Experimental Densities ρ_m and Viscosities η_m and Corresponding Values of the Enthalpy of Activation ΔH_m^\ddagger and Entropy of Activation ΔS_m^\ddagger for Data Points Which Fall on the Binodal Curve at 30 °C and in the Miscible Region at 40, 50, and 60 °C of the Ternary System *n*-Hexane (1)-Benzyl Alcohol (2)-1-Hexanol (3)

X_1	X_2	$t, ^\circ\text{C}$	$\rho_m, \text{g mL}^{-1}$	η_m, cP	$\Delta H_m^\ddagger, \text{cal mol}^{-1}$	$\Delta S_m^\ddagger, \text{cal mol}^{-1} \text{K}^{-1}$
0.4718	0.4837	30	0.8280	1.035	4927.8	+4.88
		40	0.8213	0.8179	4013.7	+1.98
		50	0.8132	0.7286	3179.2	-0.869
0.5203	0.4189	60	0.8046	0.6039	2384.4	-3.20
		30	0.8057	0.9024	5007.2	+5.39
		40	0.7994	0.7245	3854.8	+1.60
0.3379	0.6289	50	0.7918	0.6234	3179.2	-0.589
		60	0.7835	0.5181	2543.4	-2.45
		30	0.8853	1.565	5881.5	+7.28
0.6549	0.3011	40	0.8776	1.219	4768.8	+3.59
		50	0.8707	0.9930	3735.6	+0.312
		60	0.8627	0.8321	2702.3	-2.81
0.7579	0.2197	30	0.7599	0.6612	4768.8	+5.16
		40	0.7521	0.5387	3576.6	+1.24
		50	0.7439	0.4663	2583.1	-1.92
0.3599	0.6106	60	0.7355	0.4045	1828.0	-4.17
		30	0.7395	0.5275	3179.2	+0.362
		40	0.7339	0.4627	2861.3	-0.743
0.8353	0.1581	50	0.7256	0.4004	2702.3	-1.26
		60	0.7170	0.3482	2702.3	-1.25
		30	0.8600	1.342	5325.2	+5.70
0.3001	0.6751	40	0.8545	1.041	4291.9	+2.34
		50	0.8473	0.8626	3735.6	+0.545
		60	0.8409	0.7149	3417.6	-0.396
0.3001	0.6751	30	0.6867	0.3752	3020.2	+0.403
		40	0.6791	0.3273	2384.4	-1.71
		50	0.6703	0.2896	1847.9	-3.38
0.3001	0.6751	60	0.6609	0.2581	1669.1	-3.88
		30	0.9133	1.729	4927.8	+3.98
		40	0.9066	1.427	4192.6	+1.48
0.3001	0.6751	50	0.9005	1.199	3179.2	-1.72
		60	0.8935	1.004	3417.6	-0.977

the ΔG_m^\ddagger values calculated by eq 1 were then used to calculate the corresponding ΔS_m^\ddagger by using eq 3. Also, the nonlinearity of the $\ln(\eta_m V_m)$ vs. $1/T$ plots suggests that the mechanism of viscous flow involves more than one thermally activated process whereas in the case of the binary subsystem *n*-hexane (1)–benzyl alcohol (2), the viscous flow is a single thermally activated process as indicated by the linear $\ln(\eta_m V_m)$ vs. $1/T$ plots. The results as included in Tables II–VIII show that ΔH_m^\ddagger values are all positive and decrease with the increase of temperature while ΔS_m^\ddagger values are positive at 30 °C in most cases, show a decreasing trend with increasing temperature, and ultimately become negative.

These trends are similar to those observed for completely miscible ternary systems reported earlier (1–5) and support the suggestion that sufficient number of alcohol monomers are not available in these ternaries at lower temperature in order to facilitate the viscous flow via activated state of the monomeric molecular species, resulting in comparatively higher values of ΔS_m^\ddagger . However, as the temperature increases, an increase in alcoholic monomers due to breaking of H bonds in the system studied leads to more disorder and consequently higher entropy of unactivated molecular species in comparison to activated ones giving lower ΔS_m^\ddagger which ultimately become negative at sufficiently higher temperature. Thus for the ternary system *n*-hexane (1)–benzyl alcohol (2)–1-hexanol (3) with two alcoholic components, mixture compositions having $(X_2 + X_3) > 0.9$, which are expected to have comparatively more increased H bonding and lesser availability of monomeric species, should give comparatively much higher ΔS_m^\ddagger . Actually this is the case with a ternary mixture of *n*-hexane (1)–benzyl alcohol (2)–1-hexanol (3) having $(X_2 + X_3) = 0.9466$ which gives $\Delta S_m^\ddagger = 13.9 \text{ cal mol}^{-1} \text{ K}^{-1}$, a much higher value in comparison to other ternaries with lesser total alcoholic concentration.

Glossary

ΔG^\ddagger	free energy of activation of viscous flow
ΔH^\ddagger	enthalpy of activation of viscous flow
ΔS^\ddagger	entropy of activation of viscous flow
h	Planck's constant
M	molecular weight

n_D	refractive index
N	Avogadro's number
R	universal gas constant
V	molar volume, $\text{cm}^3 \text{ mol}^{-1}$
X	mole fraction

Greek Letters

η	absolute viscosity, cP
ρ	density, g mL^{-1}

Subscripts

i	component in a mixture
m	mixture
1, 2, 3	component number in a mixture

Registry No. *n*-Hexane, 110-54-3; toluene, 108-88-3; benzyl alcohol, 100-51-6; chlorobenzene, 108-90-7; 1-hexanol, 111-27-3.

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